

Ship 31 Jan

Work Order ID 148858 - 2

148858

Page 1

Tuesday, July 12, 2016 8:50:13 AM

Item ID: D350-721-045

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Maintenance Step LH

Stop

NS2

Start Date: 6/29/2016 Start Qty: 1.00

*1*4 MLS
1

Cust Item ID:

Required Date: 7/12/2016 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: JUL 13 2016

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-721

Rev b

DAS
9-89

JAN 17 2017

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-721-045 CHG001

DAS
27
9-89

FEB 08 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

JAN 18 2017

DAS
28
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
27
9-89

FEB 08 2017

Work Order ID 148858

148858

Page 2

Tuesday, July 12, 2016 8:50:14 AM

Item ID: D350 721 045 Accept *N900040100* Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Maintenance Step LH

Start Date: 6/29/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/12/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-721-045								
	Identify and Stock								
	Location : FG124								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

IX
DAS 28 9-89
DAS 27 9-89

FEB 08 2017

DAS 21 9-89

FEB 08 2017

DAS 21 9-89

FEB 08 2017

Picklist Print

Tuesday, July 12, 2016 8:50:13 AM

Page 1

Work Order ID: 148858

148858

Parent Item: D350-721-045

D350-721-045

Parent Item Name: Maintenance Step LH

Start Date: 6/29/2016

Required Date: 7/12/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 05.05.11New IssueKJ/JLM
IPP B 07.10.10 removed D3436-041 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-16A

Purchased

No

110

Each

243.0000

4

4 1/2

DAS
6
9-89

DAS
28
9-89

AN4-16A

Bolt

**

JAN 18 2017

Location

Loc Qty

Loc Code

FG

5

121541

5

over003

100

M135127

100

ST343

138

M135058

138

D3436-043

Manufactured

No

110

Each

0.0000

1

1/4

**

148857

DAS
6
9-89

JAN 18 2017

D3436-043

Step LH

MS20365-428

MS21044N4

Purchased

No

110

Each

9.0000

4

1/2

**

134676x153

DAS
6
9-89

DAS
28
9-89

MS20365-428

Nut

Location

Loc Qty

Loc Code

ST314

9

m128818

9

110

Each

793.0000

8

832

**

JAN 18 2017

DAS
6
9-89

DAS
28
9-89

NAS1149F0463P

Purchased

No

NAS1149F0463P

Washer

Location

Loc Qty

Loc Code

ST262

793

m127832

793

32

JAN 18 2017

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)